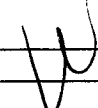



Date: Thursday, 12/20/2007 12:13:11 PM
 User: Dominique Dube

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: PB67-43001-35
Job Number	: 36347		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: PB674300135
This Issue	: 12/20/2007 S.O. No. :	Drawing Number	:
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : LARGE FAB ASSY	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	: 	Due Date	: 1/5/2008 Qty: 1 Um: Each
Checked & Approved By	: 		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



-Comment: DOCUMENT CONTROL

ISSUE TRAVELER

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

CUT B67-43001-341 AS PER DWG 2.50" X 24.250"

0.032" THK 2024T3 B ~~106272~~ B 07-12-21

DRILL AS PER DWG

- Ø 0.193" 7 HOLES

- Ø 0.098"

DE-BURR

B 07-12-21

3.0	M2024T3S032
-----	-------------



Comment: Qty.: 0.44210 sf(s)/Unit Total : 0.44210 sf(s)
 2024-T3 .032 sheet

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

B 07-12-21

B 08-1-7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 12/20/2007 12:13:11 PM
User: Dominique Dube

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001-35

Job Number: 36347

Part Number: PB674300135

Job Number:



Seq. #: Machine Or Operation: Description:

5.0 QC8 SECOND CHECK



Comment: SECOND CHECK

08/01/07 (2) 08/01/07 (1)

6.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

MARK OUT BEND LINES & BEND 90° 2 PLACES

7.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/01/08 (1)

8.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

CHEMICAL CONVERSION COAT (ALODINE) B

9.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08/01/08

10.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

POWDER COAT GREEN SANDTEX B

11.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

12.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

PICK MS21075L3 NUT PLATES (7) B m106676

PICK MS20426AD3-9 RIVETS (14) B m102404




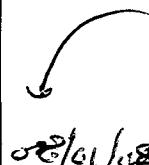
INSTALL NUT PLATES WITH RIVETS AS PER DWG

mf 08-01-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/01/08	#	Scrap two parts no light at read. Bend EC Hammer error		Scrap and Destroy and replace 2 B M106272		SB 08/01/08		

NOTE: Date & initial all entries

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001-35

Job Number: 36347

Part Number: PB674300135

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0 MS21075L3



Comment: Qty.: 7.00000 Each(s)/Unit Total : 7.00000 Each(s)
Nutplate

MF 08-01-08

14.0 MS20426AD33



Comment: Qty.: 14.00000 Each(s)/Unit Total : 14.00000 Each(s)
Rivet

MF 08-01-08

15.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/01/09 (PD)

16.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

SEND TO TULMAR FOR FOAM & FABRIC COVER TO BE INSTALLED

PO

See W/O: 36881 P/O: 5440 C208/01/28

17.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RECEIVE & INSPECT FOR TRANSIT DAMAGE

N/A

18.0 QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

N/A

19.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

IDENTIFY & PLACE IN STOCK

N/A

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 12/20/2007 12:13:11 PM
User: Dominique Dube

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001-35

Job Number: 36347

Part Number: PB674300135

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mi 2008/1/28 (1)
W

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

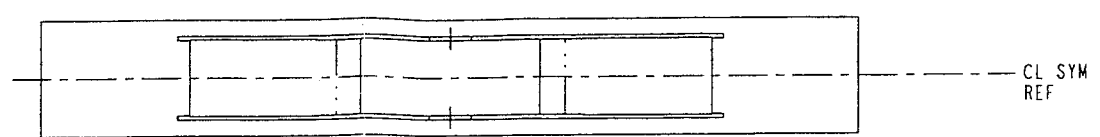
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

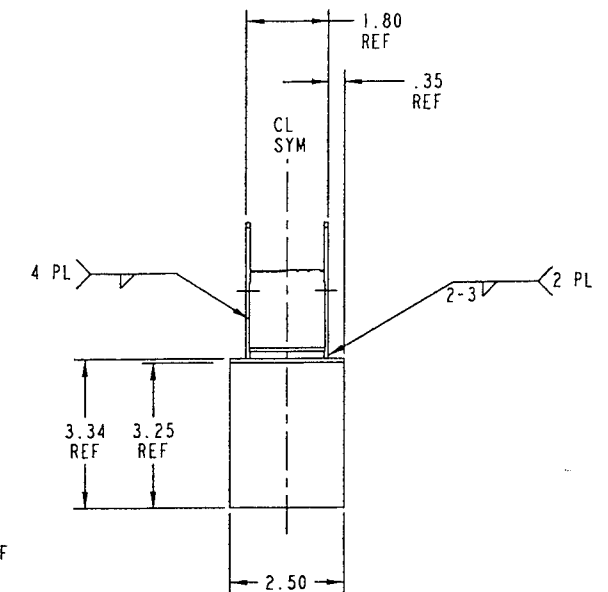
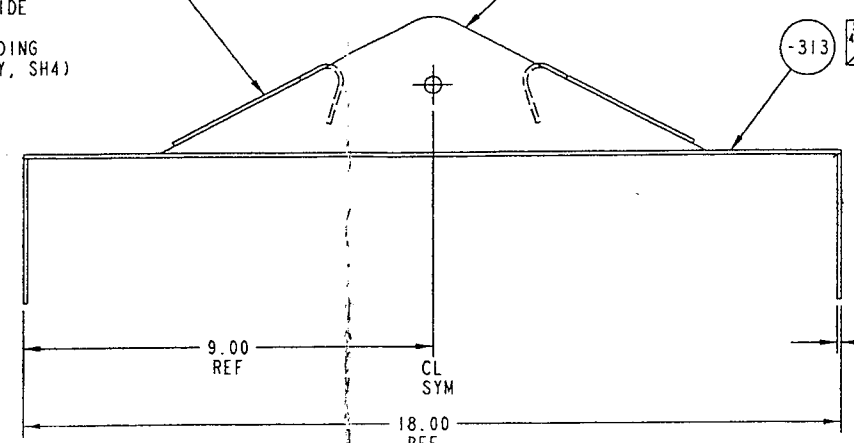
RELEASED
06-01-20



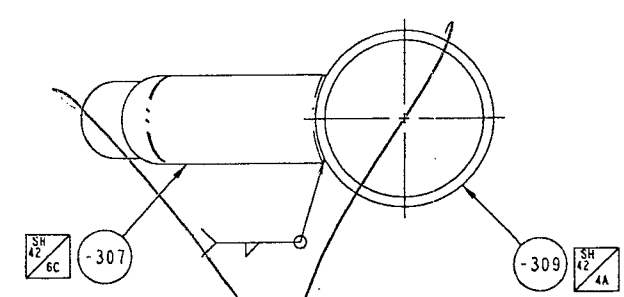
2 PL -337 SH 44 6C
LOCATE APPROX AS SHOWN
ASSURING 45 DEG MOVEMENT
OF -285 EA SIDE
OF VERTICAL,
PRIOR TO WELDING
(SEE -27 ASSY, SH4)

2 PL -319 SH 43 3B

-313 SH 43 1A



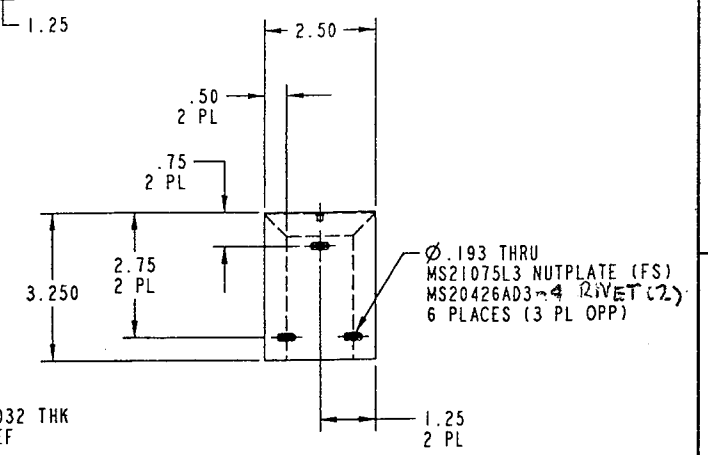
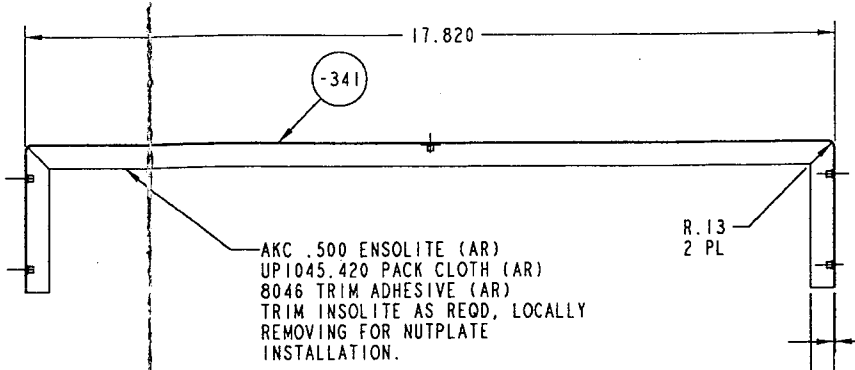
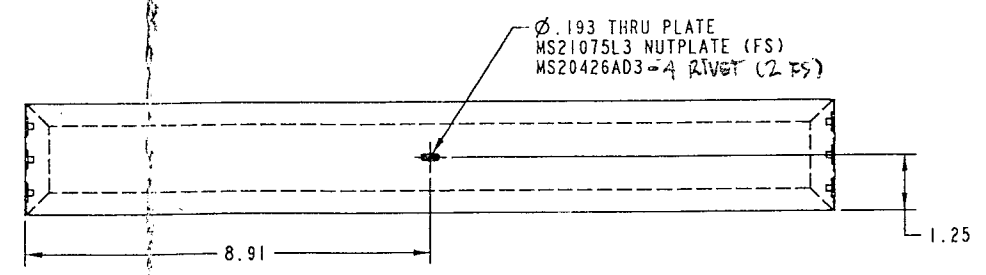
① -29 BLADE POSITIONER WELDMENT
SCALE 0.500



-25 TUBE GUIDE WELDMENT SH 6 1A

SCALE 1.000

SUPERCEDED BY
D3440-1 & D3440-3



REFERENCE ONLY

① -35 LOWER PAD ASSY
SCALE 0.500

MATL FOR -341: .032 THK 2024-T3, 00-A-250/4

PREMIER AVIATION, INC.			
2021 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE	IDENT NO.	DWG NO.
D	OSUV8	B67-43001	B1
SCALE:	WT:	SHEET	40 OF 45

ORIGINAL

PB674300135 - 337

☒ First Article ☐ Prototype

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

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NO. 36347

1508.01.07

